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宁波创基机械股份有限公司
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注塑工程解决商
PLASTIC INJECTION MOLDING
PROJECT RESOLVER

LOG-S9-A04



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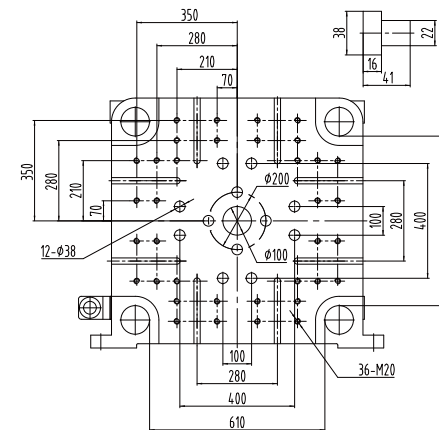
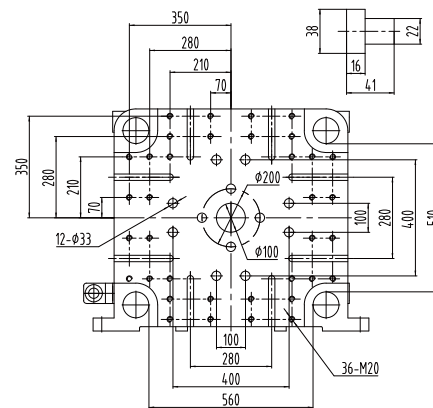
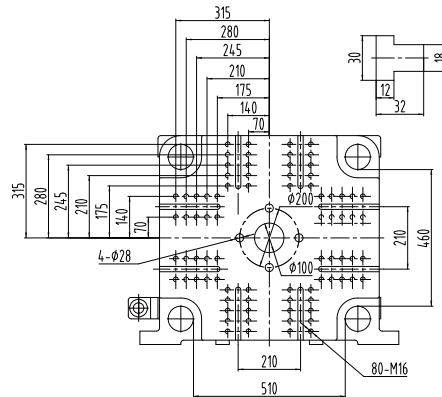
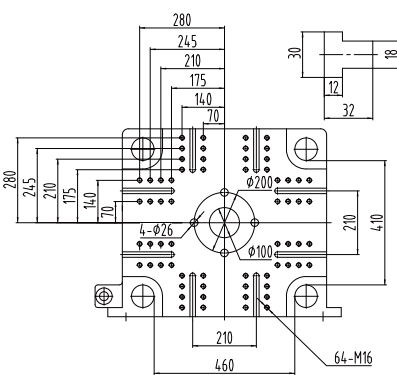
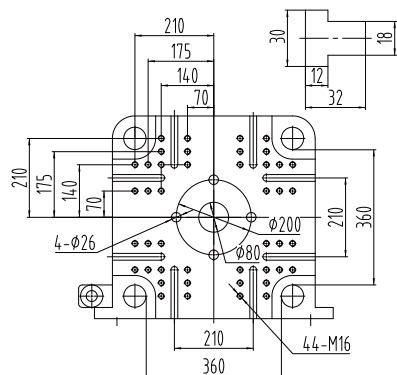
技术参数

TECHNICAL SPECIFICATIONS

			LOG90S9			LOG140S9			LOG170S9			LOG220S9			LOG270S9		
DESCRIPTION	单位		275/90			450/140			560/170			830/220			1180/270		
国际公认号	INTERNATIONAL RECOGNIZED MODELS	UNIT	A	B	C	A	B	C	A	B	C	A	B	C	A	B	C
射胶系统	INJECTION UNIT																
理论容积	INJECTION VOLUME	cm³	113	154	181	215	263	302	277	318	392	381	470	569	510	687	863
理论重量 (PS)	SHOT WEIGHT(PS)	g	106	144	170	196	239	274	260	298	368	347	429	520	464	625	785
螺杆直径	SCREW DIAMETER	mm	30	35	38	38	42	45	42	45	50	45	50	55	50	58	65
长径比	SCREW L:D RATIO		23	20	18	21.4	20	18	21.4	20	18	22	20	18	24	21	18
注射压力	INJECTION PRESSURE	Mpa	248	182	155	213	174	152	206	180	145	221	179	148	234	174	138
注射速率	MAX INJECTION RATE	g/s	64	88	104	118	144	166	151	173	215	173	214	259	214	288	362
注射速度	INJECTION SPEED	mm/s		101			115			120			120			120	
螺杆行程	SCREW STROKE	mm		160			190			200			240			260	
螺杆转速	SCREW SPEED	r/min		190			210			210			210			210	
锁模系统	CLAMPING UNIT																
锁模力	CLAMPING FORCE	KN		900			1400			1700			2200			2700	
开模行程	OPENING STROKE	mm		320			380			430			480			570	
模板尺寸	Formwork size	mm		540×540			675 × 625			755 × 705			835 × 780			900 × 880	
连接柱内距	SPACE BETWEEN TIE BARS	mm*mm		360 × 360			460 × 410			510 × 460			560 × 510			610 × 590	
容模量	MOLD THICKNESS	mm		150–360			180–500			200–550			220–600			220–650	
模板最大行程	PLATEN MAX STROKE	mm		680			880			980			1080			1220	
油压顶出行程	EJECTOR STROKE	mm		100			120			140			150			160	
油压顶出力	EJECTOR FORCE	KN		31			42			50			67			77	
动力/电热	POWER/ELECTRIC HEATING																
油压系统压力	MAX OIL PRESSURE	Mpa		16			16			16			16			16	
伺服电机	PUMP MOTOR	KW		15			23			27.8			36.5			50.2	
电热量	HEATING POWER	KW		7.52			8.48			13.44			14.5			18.4	
加热控制区数	HEATING ZONES			3+射咀			4+射咀			4+射咀			4+射咀			4+射咀	
其他	OTHER																
油箱容积	OIL TANK VOLUME	L		170			190			220			320			380	
机械外形尺寸	MACHINE DIMENSION	m*m*m		4.3*1.2*1.95			4.6*1.25*2.0			5.1*1.3*2.0			5.4*1.4*2.1			6.4*1.6*2.18	

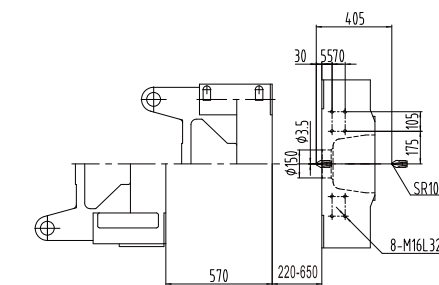
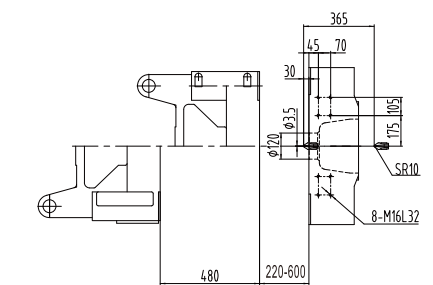
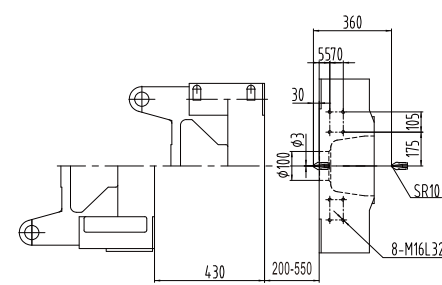
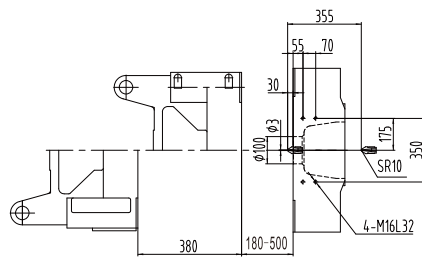
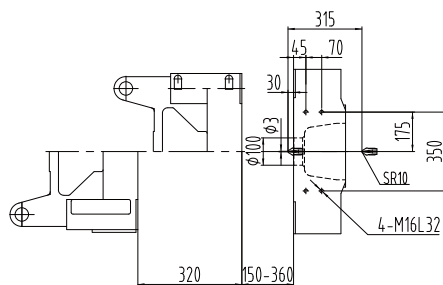
模板正面尺寸 Platen dimensions

Moving platen



模板側面尺寸 Platen dimensions

Mounting hole for robot/sprue picker top
view from fixed platen



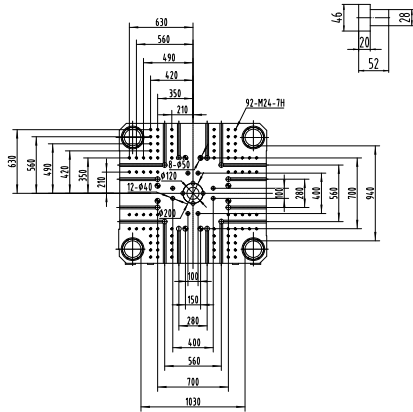
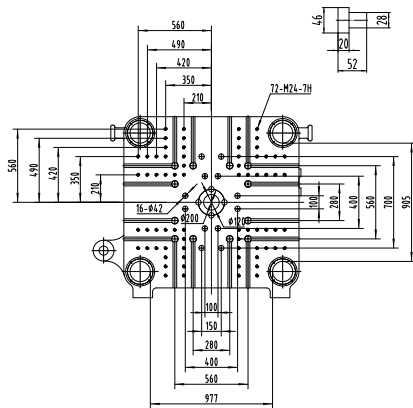
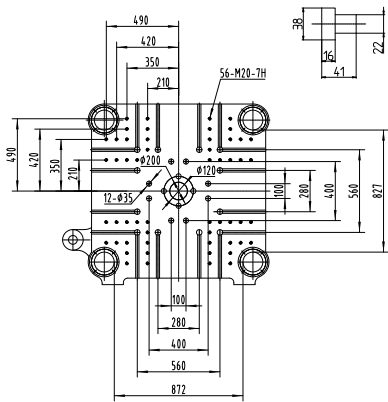
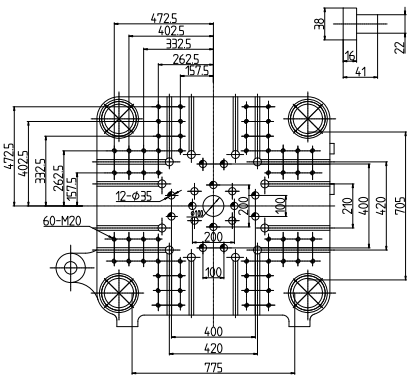
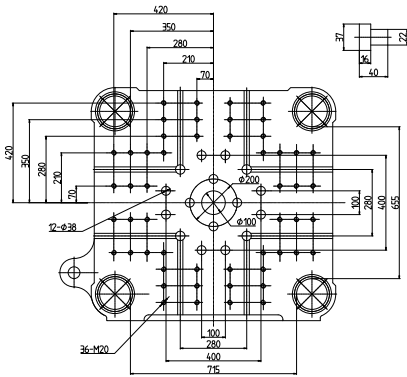
技术参数

TECHNICAL SPECIFICATIONS

DESCRIPTION	单位	LOG320S9				LOG400S9				LOG530S9				LOG650S9			LOG800S9		
国际公认号	UNIT	1900/320				2860/400				3560/530				5000/650			5800/800		
射胶系统	INJECTION UNIT	A	B	C	D	A	B	C	D	A	B	C	D	A	B	C	A	B	C
理论容积	INJECTION VOLUME	760	1062	1231	1414	1193	1385	1810	2290	1384	1590	2042	2550	2160	2734	3376	2558	3195	3903
理论重量 (PS)	SHOT WEIGHT(PS)	691	966	1120	1286	1086	1260	1646	2084	1260	1494	1919	2397	1966	2488	3072	2327	2907	3552
螺杆直径	SCREW DIAMETER	55	65	70	75	65	70	80	90	70	75	85	95	80	90	100	85	95	105
长径比	SCREW L:D RATIO	23	22.6	21	19.6	23	24	21	19	23	23.8	21	18.7	23.6	21	19	24.5	22	20
注射压力	INJECTION PRESSURE	263	189	163	142	248	214	163	129	257	224	174	139	237	187	151	228	182	149
注射速率	MAX INJECTION RATE	262	330	385	442	310	360	470	595	352	405	520	650	457	635	785	567	709	866
注射速度	INJECTION SPEED	110				110				112				100			110		
螺杆行程	SCREW STROKE	320				360				360				430			450		
螺杆转速	SCREW SPEED	180				160				160				150			150		
锁模系统	CLAMPING UNIT																		
锁模力	CLAMPING FORCE	3200				4000				5300				6500			8000		
开模行程	OPENING STROKE	615				710				850				920			1000		
模板尺寸	Formwork size	1050 × 990				1130 × 1060				1250 × 1220				1320 X 1290			1450 X 1385		
连接柱内距	SPACE BETWEEN TIE BARS	710 × 655				770 × 705				870 × 825				970 X 900			1030 X 940		
容模量	MOLD THICKNESS	280-770				280-820				350-920				380-1010			450-1050		
模板最大行程	PLATEN MAX STROKE	1385				1530				1770				1930			2050		
油压顶出行程	EJECTOR STROKE	160				185				210				265			300		
油压顶出力	EJECTOR FORCE	77				111				111				182			200		
动力/电热	POWER/ELECTRIC HEATING																		
油压系统压力	MAX OIL PRESSURE	16				16				16				16			16		
伺服电机	PUMP MOTOR	64.6				76				50.2+50.2				50.2+50.2			67+67		
电热量	HEATING POWER	27				38.85				48.6				56.55			71		
加热控制区数	HEATING ZONES	5+射咀				4+射咀				5+射咀				6+射咀			6+射咀		
其他	OTHER																		
油箱容积	OIL TANK VOLUME	500				680				900				1300			1500		
机械外形尺寸	MACHINE DIMENSION	7.4*1.8*2.35				8.1*1.95*2.4				8.6*1.95*2.41				9.6*1.9*2.3			10.2*2.3*3.1		

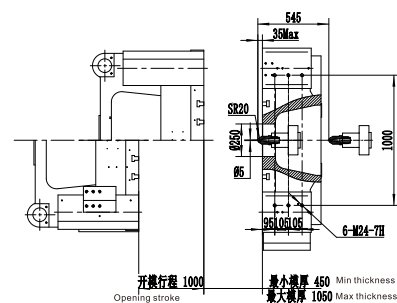
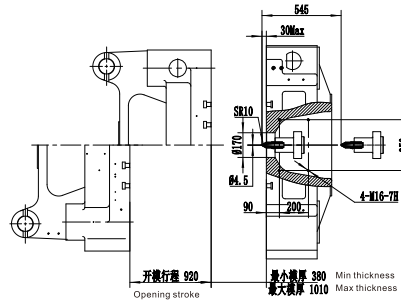
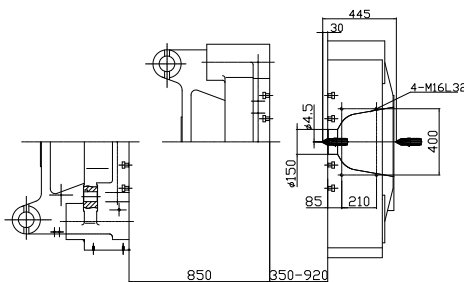
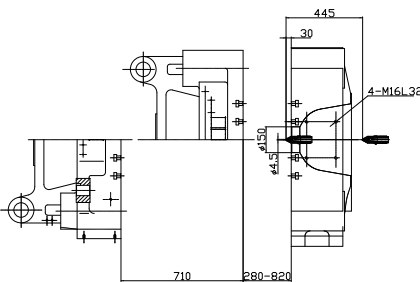
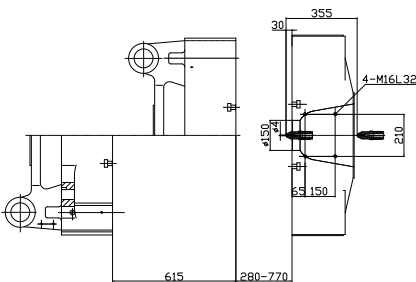
模板正面尺寸
Platen dimensions

Moving platen



模板侧面尺寸
Platen dimensions

Mounting hole for robot/sprue picker top view from fixed platen



技术参数
TECHNICAL SPECIFICATIONS

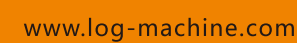
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国际公认号	INTERNATIONAL RECOGNIZED MODELS	UNIT	7030/1000				9080/1200				10900/1400				10900/1500				13900/1800		
射胶系统	INJECTION UNIT		A	B	C	D	A	B	C	D	A	B	C	D	A	B	C	D	A	B	C
理论容积	INJECTION VOLUME	cm³	3179	3825	4750	5652	4123	4989	5938	6968	5465	6503	7632	8851	5464	6503	7632	8851	8495	9852	11310
理论重量(PS)	SHOT WEIGHT(PS)	g	2893	3571	4321	5143	3751	4540	5403	6340	4972	5918	6954	8054	4972	5918	6945	8054	7730	8965	10292
螺杆直径	SCREW DIAMETER	mm	90	100	110	120	100	110	120	130	110	120	130	140	110	120	130	140	130	140	150
长径比	SCREWL:D RATIO		24.4	22	20	18.3	24.2	22	20.2	18.6	26.2	24	22.2	20.6	26.2:1	24:1	22.2:1	20.6:1	24:1	22.3:1	20.8:1
注射压力	INJECTION PRESSURE	Mpa	227	184	152	128	220	182	153	130	200	168	143	123	200	168	143	123	164	142	123
注射速率	MAX INJECTION RATE	g/s	684	857	1037	1234	750	907	1080	1276	1037	1234	1448	1680	1002	1193	1400	1624	1629	1890	2170
注射速度	INJECTION SPEED	mm/s	120				105				125				116				135		
螺杆行程	SCREW STROKE	mm	500				525				575				575				640		
螺杆转速	SCREW SPEED	r/min	150				125				100				0-98				0-87		
锁模系统	CLAMPING UNIT																				
锁模力	CLAMPING FORCE	KN	10000				12000				14000				15000				18000		
开模行程	OPENING STROKE	mm	1050				1150				1300				1500				1650		
模板尺寸	FORMWORK SIZE	mm	1540x1530				1650x1650				1900x1870				2090x2050				2230x2200		
连接柱内距	SPACE BETWEEN TIE BARS	mm*mm	1160x1010				1220x1090				1360x1260				1450x1350				1650x1500		
容模量	MOLD THICKNESS	mm	500-1200				500-1250				550-1300				700-1400				700-1600		
模板最大行程	PLATEN MAX STROKE	mm	2250				2400				2600				2900				3250		
油压顶出行程	EJECTOR STROKE	mm	300				350				350				350				400		
油压顶出力	EJECTOR FORCE	KN	260				260				260				318				318		
动力/电热	POWER/ELECTRIC HEATING																				
油压系统压力	MAX OIL PRESSURE	Mpa	16				16				16				16				16		
伺服电机	PUMP MOTOR	KW	67+81				67+81				67+67+67				67+67+67				67+67+67+67		
电热量	HEATING POWER	KW	72.8				82.8				93.9				93.9				112.2		
加热控制区数	HEATING ZONES		6+射嘴				6+射嘴				6+射嘴				6+射嘴				6+射嘴		
其他	OTHER																				
油箱容积	OIL TANK VOLUME	L	1900				2300				2600				2600				2900		
机械外形尺寸	MACHINE DIMENSION	m*m*m	10.5*2.4*3.1				11.3*2.5*3.2				12.5*3*3.3				13.1*3*3.3				14.2*3.3*4.1		

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技 术 参 数
TECHNICAL SPECIFICATIONS

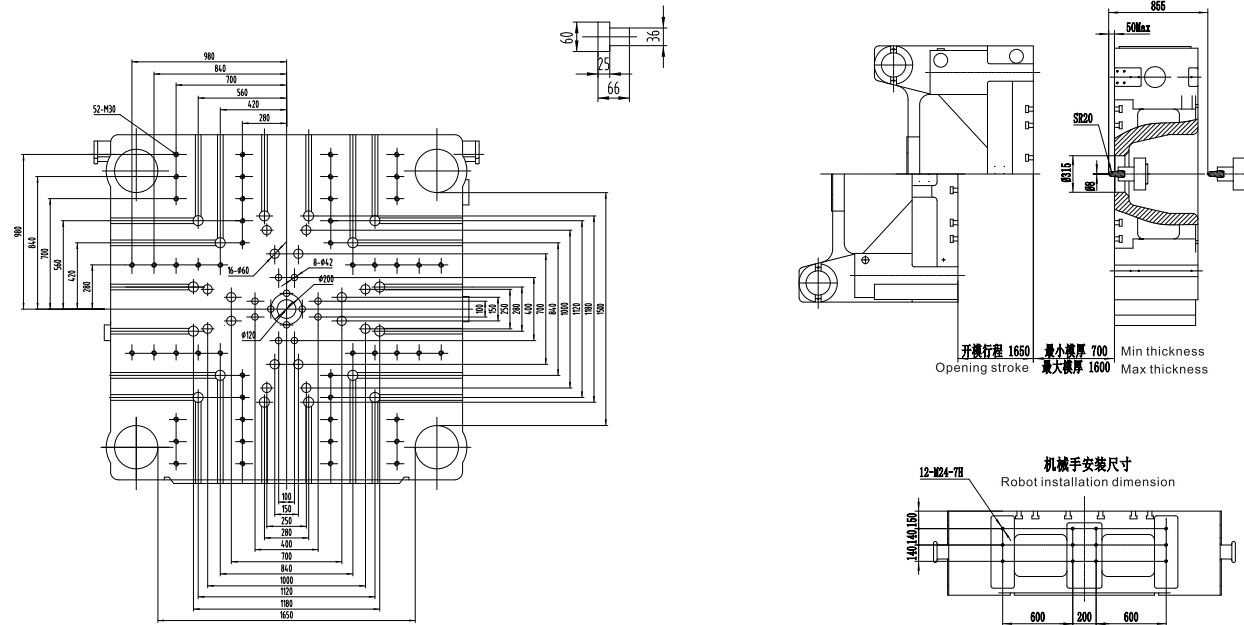
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国际公认号	INTERNATIONAL RECOGNIZED MODELS	UNIT	24600/2200				54900/2800				68680/3300				68680/3300			
射胶系统	INJECTION UNIT		A	B	C	D	A	B	C	D	A	B	C	D	A	B	C	D
理论容积	INJECTION VOLUME	cm³	15896	18086	20417	24192	32872	36424	40157	44073	40192	44312	48632	53154	54815	59685	64762	70047
理论重量(PS)	SHOT WEIGHT(PS)	g	14465	16548	18579	22075	29914	33145	36543	40106	36575	40324	44255	48370	49881	54313	58933	63743
螺杆直径	SCREW DIAMETER	mm	150	160	170	185	190	200	210	220	200	210	220	230	230	240	250	260
长径比	SCREW L:D RATIO		23.5:1	22:1	20.7:1	22:1	23.2:1	22:1	21:1	20:1	23.1:1	22:1	21:1	20:1	23:1	22:1	21:1	20:1
注射压力	INJECTION PRESSURE	Mpa	209	184	163	153	167	151	137	125	171	155	141	129	172	158	146	135
注射速率	MAX INJECTION RATE	g/s	1446	1646	1858	2200	2320	2571	2835	3111	2400	2646	2904	3174	3174	3456	3750	4056
注射速度	INJECTION SPEED	mm/s	90				90				84				84			
螺杆行程	SCREW STROKE	mm	900				1160				1280				1320			
螺杆转速	SCREW SPEED	r/min	0-80				0-60				0-53				0-65			
锁模系统	CLAMPING UNIT																	
锁模力	CLAMPING FORCE	KN	22000				28000				33000				40000			
开模行程	OPENING STROKE	mm	1900				2050				2160				2255			
模板尺寸	FORMWORK SIZE	mm	2530x2350				2800x2450				3100x2600				3300x2280			
连接柱内距	SPACE BETWEEN TIE BARS	mm*mm	1800x1620				2000x1750				2200x1900				2400x2000			
容模量	MOLD THICKNESS	mm	700-1700				750-1900				1000-2000				1100-2100			
模板最大行程	PLATEN MAX STROKE	mm	3600				3950				4160				4355			
油压顶出行程	EJECTOR STROKE	mm	400				470				560				560			
油压顶出力	EJECTOR FORCE	KN	550				554				565				565			
动力/电热	POWER/ELECTRIC HEATING																	
油压系统压力	MAX OIL PRESSURE	Mpa	16				16				16				16			
伺服电机	PUMP MOTOR	KW	67x2+81x2				67x6				67x6				67x7			
电热量	HEATING POWER	KW	155.7				268.3				268.3				280			
加热控制区数	HEATING ZONES		7+射嘴				7+射嘴				7+射嘴				7+射嘴			
其他	OTHER																	
油箱容积	OIL TANK VOLUME	L	3400				4500				4500				7000			
机械外形尺寸	MACHINE DIMENSION	m*m*m	16.4*3.9*4.6				21.8*4.3*4.7				23.2*4.6*4.7				24.5*5.2*6.3			

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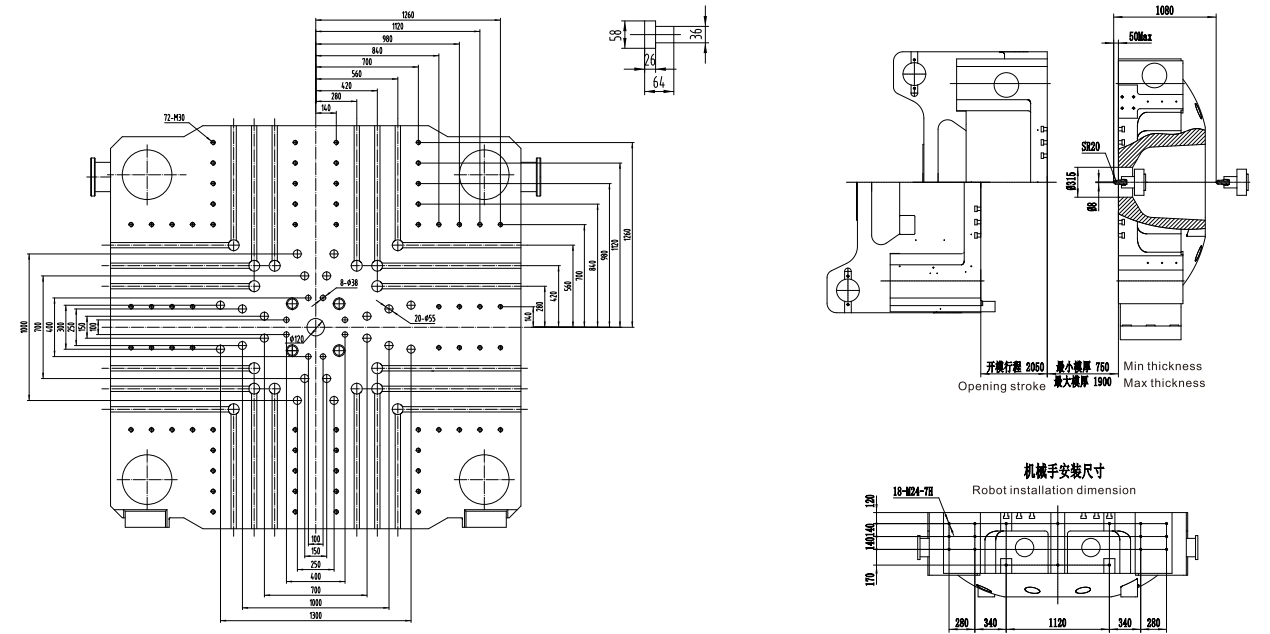


模板规格表

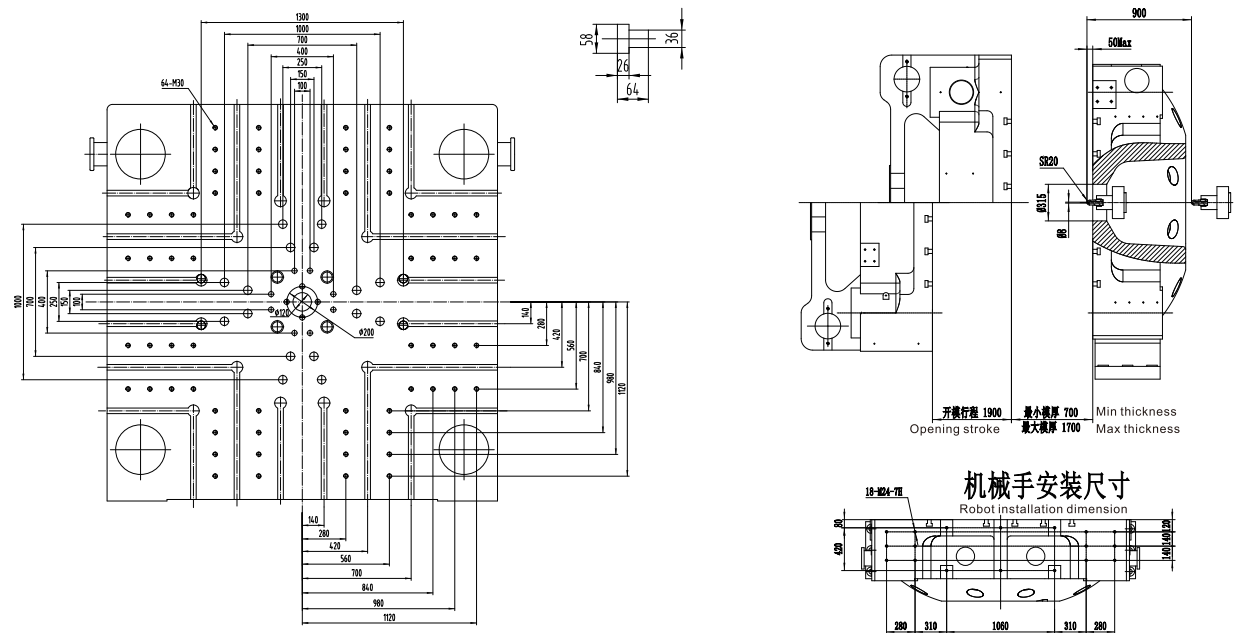
LOG 1800S9



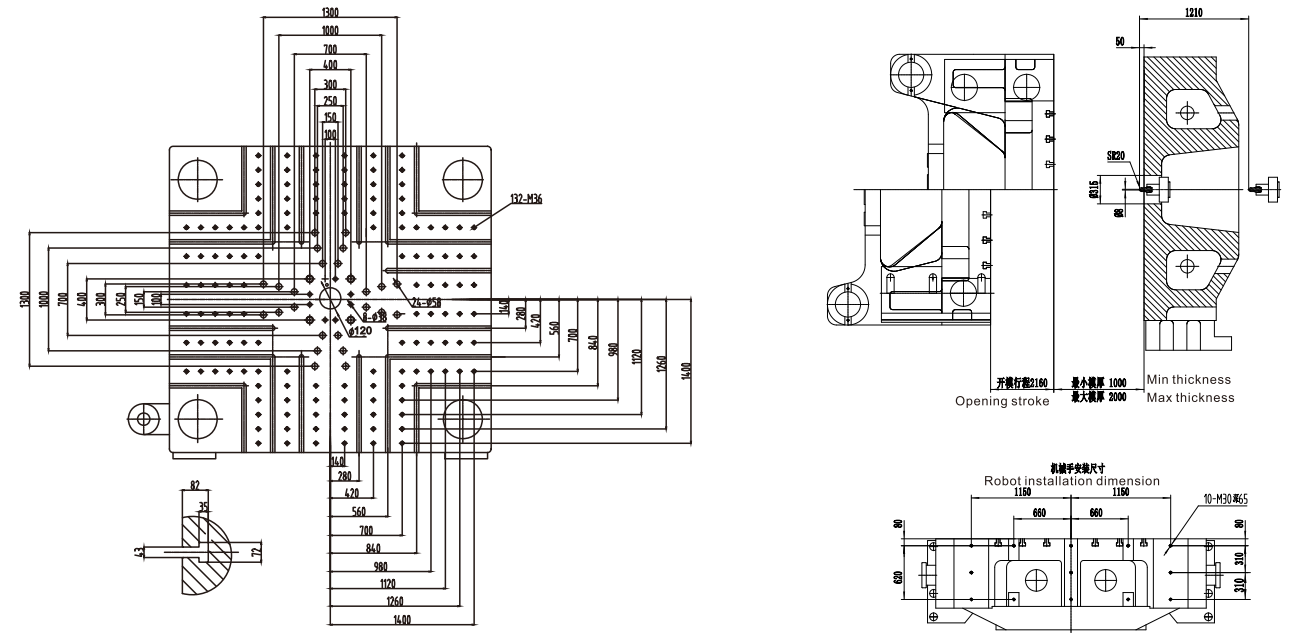
LOG 2800S9

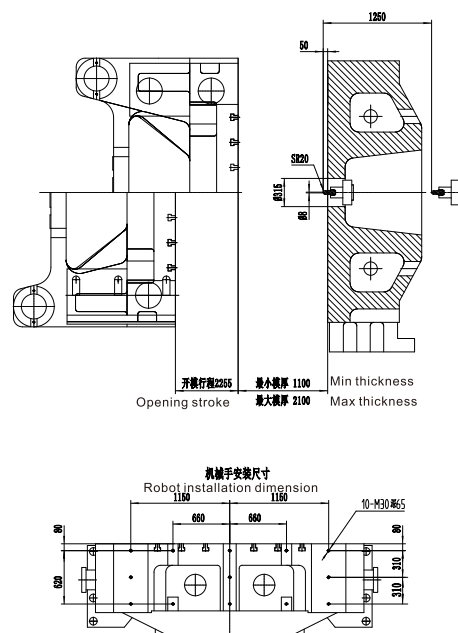


LOG 2200S9



LOG 3300S9





24 HOURS SERVICE HOT LINE
400 826 0110